

Work Order ID 112224

112224

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Tuesday, September 22, 2015 7:15:59 AM

Item ID: D3684-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Mount Assembly

Stop

NS2

Start Date: 1/30/2014 Start Qty: 3.00

3

Cust Item ID:

Required Date: 1/30/2014 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3684

E

✓

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

0.00
27
6-09

SEP 22 2015

110

0.00

110

Small Fab

Small Fab

Memo

0.00

Small Fab

1-Align the pilot holes in mating parts. Drill out each hole using pilot drill and ream each hole using a step reamer. Clean and deburr all holes prior to assembly AS PER DWG. (SEE NOTE 8)

2-Assemble D3684-049/-047 & D3687-1 Using Hysol EA934NA
MAGNOBOND 6398 adhesive between mating surfaces as per Dwg D3684

131666

3

FF

SEP 22 2015

Work Order ID 112224***112224***

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Tuesday, September 22, 2015 7:16:00 AM

Item ID: D3684-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mount Assembly
Start Date: 1/30/2014 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 1/30/2014 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							
120						(3)			DAS
QC	Memo	0.00							38
Quality Control									9-89
130	Identify as per dwg & Stock Location: <u>G.A.</u>	0.00							
130						3	FF		SEP 23 2015
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									15/9/23
QC	Memo	0.00							
Quality Control									

SH 20150923

Picklist Print

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Work Order ID: 112224

112224

Parent Item: D3684-043

D3684-043

Parent Item Name: Mount Assembly

Start Date: 1/30/2014

Required Date: 1/30/2014

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A new issue 08-02-12 DD verified by:LL
 IPP Rev:B As per Rev B 09-01-07 JLM Verified By:EC IPP
 REV:C AS PER REV D 10-03-16 JLM VERIFIED BY:EC
 IPP Rev:C Added sealant note as per Rev C 09-01-20 JLM Verified
 By:DD IPP REV:D
 13.01.24 PER ECN12-693 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3687-1		Manufactured	No			110	Each	12.0000	1	3		SEP 22 2015	
D3687-1									**				
Mount													

Location	Loc Qty	Loc Code
GA	12	
102533	8	
113924	4	

D3684-047		Manufactured	No			110	Each	7.0000	1	3			
D3684-047									**				
Fwd Leg Assembly													

Location	Loc Qty	Loc Code
ST231	7	
102870	1	
122956	2	
125179	1	
128434	1	
130938	2	

B97521

8AS
27
9-29

SEP 22 2015

Picklist Print

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Work Order ID: 112224

112224

Parent Item: D3684-043

D3684-043

Parent Item Name: Mount Assembly

Start Date: 1/30/2014

Required Date: 1/30/2014

Start Qty: 3.00

Required Qty: 3.00

D3684-049

Manufactured No

110

Each

7.0000

1

3

D3684-049

Aft Leg Assembly

6-89

27

9-89

Location

Loc Qty

Loc Code

ST231

2

~~122568~~

2

ST231B

5

~~109469~~

2

122958

2

128435

1

HL32PB8-14

Purchased

No

110

Each

152.0000

4

12

HI 32PB8-14

Replacement Hi-Lok Pin

6-89

27

9-89

Location

Loc Qty

Loc Code

ST554

152

~~125436~~

4

~~m128179~~

48

~~m128454~~

100

HL86-8

Purchased

No

110

Each

163.0000

4

12

HI 86-8

Collar

6-89

27

9-89

Location

Loc Qty

Loc Code

st555

163

~~m126267~~

13

m127815

50

m131803

100

12

SEP 22 2015